

# Operating Guidelines for Home Caterers

If you operate a home catering business in the District of Thunder Bay, the following guidelines must be followed.

- A. Your home will be inspected up to 3 times per year. The Health Unit requires your permission for a public health inspector to enter your home at any reasonable time for the purpose of conducting Health Unit business.
- B. It is strongly recommended that you take the Level 1 Safe Food Handling course or the In Good Hands online course.
- C. Contact your local municipal office or municipal licencing department for information on the business licence that may apply to your operation.
- D. If you operate at a farmer's market or special event, please contact the Health Unit for information on other guidelines that may apply.
4. Grade C and/or ungraded eggs are not to be used. Only grade A eggs are permitted. The use of raw eggs in foods that will not be cooked (i.e. salad dressing, meringue, home-made mayonnaise) is strongly discouraged. A pasteurized egg product could be used as a substitute in recipes that call for raw eggs.
5. Frozen foods are to be defrosted in a refrigerator, under cold running water or in a microwave. If using a microwave, the food must be cooked or reheated immediately after thawing.
6. Probe thermometers are to be used to verify internal food temperatures.
7. Foods are to be cooked according to the following chart:

## FOOD SAFETY (see page 3 for definitions)

All home caterers preparing foods that are potentially hazardous must have a written food safety plan in place to ensure all the preparation steps are done correctly and safely. Their food safety plan must be approved by a public health inspector.

1. Potentially hazardous foods are to be maintained at an internal temperature of 4°C (40°F) or lower or 60°C (140°F) or higher.
2. Frozen foods are to be maintained at an internal temperature of -18°C (0°F) or lower.
3. All meat and meat products, poultry, milk and dairy products, and eggs must be government inspected and/or come from a government-inspected source. Proof of this may be requested at any time.

FINAL INTERNAL COOKING TEMPERATURES (Using a probe thermometer) Temperatures must be maintained for a minimum of 15 seconds.		
Poultry, whole	82°C	180°F
Poultry, individual pieces	74°C	165°F
Mixtures containing poultry, egg, meat, fish or other hazardous food	74°C	165°F
Beef and veal: hamburger, deboned and rolled roasts	71°C	160°F
Pork, all products	71°C	160°F
Lamb: ground, deboned and rolled roasts	71°C	160°F
Fish, all products	70°C	158°F
Eggs	63°C	145°F

8. Hot food must be cooled from 60°C (140°F) to 20°C (68°F) within 2 hours and from 20°C (68°F) to 4°C (40°F) within 4 hours. When cooling large batches or pieces of food:
  - Break or cut the food up into smaller pieces.
  - Divide large batches into several smaller ones.
  - Stir the foods as they cool.
  - Place food in shallow pans and/or an ice water bath.
  - **Never put extremely hot foods in a refrigerator!**
9. Reheat all foods to their original cook temperature.

### **WATER AND ICE**

1. A constant supply of hot and cold running water, under pressure, is to be provided at all times.
2. Water must be potable (free from bacteria). For those homes not provided with water from a municipal source, sample water on a regular basis.
3. Ice must be made from potable water.

### **REFRIGERATION**

1. Adequate refrigerated storage space must be provided so that all hazardous foods are stored at an internal temperature of 4°C (40°F) or lower or in the freezer at an internal temperature of -18°C (0°F) or lower. Adequate refrigerator space is also needed to cool food properly.
2. Refrigerators and freezers must be equipped with accurate indicating thermometers.

### **FOOD TRANSPORTATION AND STORAGE**

1. Transport foods quickly from place to place. Use thermal insulated containers with hot packs to maintain hot foods at an internal temperature of 60°C (140°F) or higher. Use thermal insulated containers with cold/ice packs to maintain cold foods at an internal temperature of 4°C (40°F) or lower. Containers must be equipped with an accurate indicating thermometer.

2. Foods are to be covered during transportation and storage to protect them from dust, dirt, insects and other foreign objects.
3. Food is to be transported and stored in food-grade containers that are not used for any other purpose.
4. Food must be stored on shelves located at least 15 cm (6 in.) off the floor.
5. Containers should prohibit the entrance of insects and rodents.
6. It is strongly recommended that samples of food prepared for large functions be kept for seven days. 200 grams of all solid foods and 125 mL of all liquid foods should be labelled, dated and stored in a freezer.

### **LABELLING**

1. All foods that are sold in a packaged form are to be labelled with the person's/business's name and the date the food was prepared.
2. Contact the Canadian Food Inspection Agency (CFIA) at 1-800-667-2657 for information regarding ingredient labelling if you are selling your products to other retailers.

### **FOOD HANDLERS**

1. Food handlers are to be clean and wear clean outer garments.
2. Food handlers are not to smoke while handling or preparing food.
3. Hair is to be confined.
4. Food handlers must be free from infectious agents that may be spread through food or water, and not handle food when ill.
5. Food handlers are to wash their hands whenever necessary.
6. Pets are to be excluded from your private kitchen when conducting food preparation.

Please refer to page 4 for handwashing instructions.

## SINK REQUIREMENTS

1. You must have at least one sink in the food preparation area that is used only for handwashing. There must be an adequate supply of liquid soap and paper towel in the dispensers at all times.
2. All pots and pans, baking dishes, utensils, etc. are to be washed and sanitized in either:
  - A. A dishwasher with chlorine based detergent set at the highest temperature setting for washing and drying.

**OR**

  - B. A two-compartment sink where dishes are washed in the first sink, rinsed under hot running water, and then sanitized in the second sink.

Please refer to page 4 for dishwashing instructions.

## CLEANING AND MAINTENANCE

1. Food preparation areas are to be maintained in a clean and sanitary manner.
2. Floors and floor coverings in the food preparation area must not be carpet or unfinished wood. Floors are to be kept clean and be kept in good repair.
3. Any equipment, including pots and pans, utensils and work surfaces, is to be of sound and tight construction, kept in good repair, be corrosion resistant, non-toxic and be free from cracks and crevices.
4. Equipment must be made of such material that it can be readily cleaned and sanitized.
5. Cloths used for cleaning must be stored in a container of sanitizing solution. The solution is to be changed frequently and cloths laundered when they become soiled. A mixture of 2 tablespoons of household bleach in 4 litres of water makes a good sanitizer.
6. Garbage and wastes are to be removed as often as necessary.
8. Washrooms are to be maintained in a clean and sanitary manner. A supply of liquid soap in a pump dispenser and paper towel is to be provided; bar soap is **not** permitted.
9. Smoking is not permitted in any area where food is prepared or stored.

## DEFINITIONS

**Cleaning:** the physical removal of dirt, soil and grease, typically carried out with soap/detergent, water and a scrubbing action

**Food grade:** corrosion-resistant, non-toxic, non-absorbent containers safe for storing food in (i.e. plastic, stainless steel, glass)

**Food premises:** any place where food is prepared, sold, served or eaten

**Government inspected/government inspected source:** the food and/or establishment has been inspected by an official government agency i.e. Thunder Bay District Health Unit

**Hazardous food:** any food that is capable of supporting the growth or survival of disease causing micro-organisms or their toxins

**Home caterer:** any person who prepares or handles food in his or her home with the intention of providing it to the public

**Internal temperature:** inside temperature of food

**Micro-organism:** any organism too small to be viewed by the unaided eye, such as bacteria and viruses

**Probe (instant read) thermometer:** a thermometer that can be easily inserted into foods to verify food preparation and storage temperatures

**Utensil:** any article used in the preparation or handling of food

**Sanitize (sanitized, sanitizing):** the reduction in number of disease-causing micro-organisms, typically carried out with a chlorine and water solution

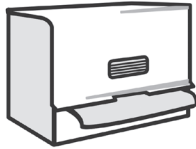
# HANDWASHING



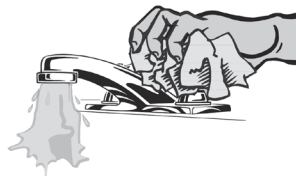
1. WET HANDS

2. SOAP / LATHER (20 seconds)

3. RINSE



4. TOWEL DRY



5. TURN OFF TAP WITH TOWEL

**ALWAYS wash your hands before:**

- Handling ready-to-eat foods
- Starting work
- Preparing food
- Eating
- Handling clean utensils, silverware and plates

**ALWAYS wash your hands after:**

- Handling raw foods, especially meat and poultry
- Eating or smoking
- Taking out the garbage
- Cleaning food preparation areas (surfaces, equipment, plates and utensils)
- Cleaning washrooms
- Sneezing, coughing, or blowing your nose
- Going to the washroom
- Touching your hair, face or body
- Touching anything else that may contaminate hands (including money)

**IF IN DOUBT, WASH YOUR HANDS!**

[www.ingoodhands.ca](http://www.ingoodhands.ca)

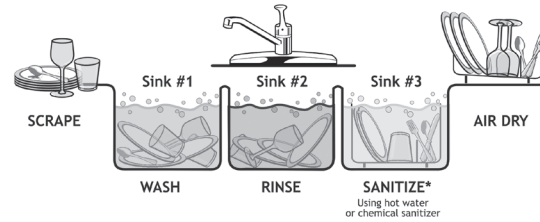
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# DISHWASHING

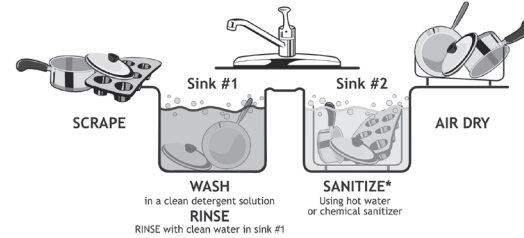
## Dishwashing - 3 sink method

For Multiservice Articles



## Dishwashing - 2 sink method

For Pots, Pans and Cooking Utensils



**\*Sanitize using hot water:**

- Dishes must be immersed in hot water (77°C) for 45 seconds

OR

**\*Sanitize using chemical sanitizers:**

- Water temperature for chemical sanitizing must be 24°C (75°F).
- Sanitize for 45 seconds.
- NEVER mix chemicals. Combining chemicals is toxic!

- Use one of the following chemical sanitizers, and measure it correctly!  
Chlorine ("bleach"): 100 ppm (1 oz per gallon of water)  
Iodine: 25 ppm (0.25 oz per gallon of water)  
Quaternary Ammonium ("Quats"): 200 ppm (2 oz per gallon of water)

[www.ingoodhands.ca](http://www.ingoodhands.ca)

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Full-size versions of the above posters are available to print at [TBDHU.COM/EH/FoodSafety](http://TBDHU.COM/EH/FoodSafety) or call 625-5900, ext. 5926 or toll-free 1-888-294-6630, ext. 5926 to request posters.

**Food and water samples may be taken at the discretion of the public health inspector.**

Questions relating to these guidelines should be directed to:

**Environmental Health Department**

**Thunder Bay District Health Unit**

**625-5900 ext. 5926 or toll-free 1-888-294-6630, ext. 5926**

